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SAFETY 1.1 Must be strong and long
lasting Must not interfere with the

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operation of the machine Must be easy
to repair Must be corrosion and fire
resistant Must provide maximum
protection

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QUESTION 12: MILLING MACHINES AND
SURFACE GRINDERS 12.1 Identify the
milling cutter types shown in FIGURE 5

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below. Write the answers next to the question number (12.1.1-12.1.3) in the ANSWER BOOK. FIGURE 5 (3) ... N2 Fitting and Machining Theory April 2016.doc

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QUESTION 1: WELDING, COMPUTER

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AIDED DRAUGHTING, FASTENERS AND
FITTINGS 1.1 Name THREE welding
processes you can use to join metal. (3)
1.2 Name the types of welded joints
shown in FIGURE 1. Write only the
answer next to the question number
(1.2.1-1.2.4) on the ANSWER SHEET.

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SECTION B: MACHINES ANSWER ONLY
FOUR OF THE QUESTIONS IN SECTION B
QUESTION 10: DRILLING MACHINES 10.1

Name the THREE main types of drilling
machines commonly found in an

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engineering workshop. (3) 10.2 The cutting speed for stainless steel is 15 metres per minute (m/min) and the diameter of the drill bit is 16mm.

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